



### Mechanical Data

Lap Shear Strength (Alu/Alu) [MPa]

[PE-Norm P013] approx. 9.8

### Instructions for Use

#### Surface Preparation

The surfaces to be bonded should be free of dust, oil, fat or any other dirt in order to optimise reproducible results. Lightly soiled surfaces can be cleaned with cleaner IP to create a suitable working surface.

#### Application

Our Elecolit 2-C products are delivered in separate packing units. Resins can crystallize at deep temperature storage- this process will be reversible by heating for 1 hour at 40 °C.

The components A and B have to be homogenised well, weigh out in mixing ration and homogenised with each other for min. 2 minutes.

From now, the pot life time starts and the adhesive has to be applied rapidly.

You can dispense or use them for screen printing processes.

#### Curing

For curing heat must be applied. In some cases they will cure even at room temperature. But higher temperature will reduce the curing time. For detailed curing information, please look into the technical data sheet. Higher curing temperature will lead to better electrical conductivity and less volume resistivity.

If help is required, please contact our engineering department.

Please read the corresponding **Safety Data Sheet** for this product.